

ENVIRONMENTAL PRODUCT DECLARATION

as per ISO 14025 and EN 15804+A2

Owner of the Declaration	Hansgrohe Group
Programme holder	Institut Bauen und Umwelt e.V. (IBU)
Publisher	Institut Bauen und Umwelt e.V. (IBU)
Declaration number	EPD-HAN-20230023-ICC1-EN
Issue date	24.02.2023
Valid to	23.02.2028

Thermostats
Hansgrohe Group

www.ibu-epd.com | <https://epd-online.com>



ECO PLATFORM
EPD
VERIFIED



1. General Information

Hansgrohe Group Programme holder IBU – Institut Bauen und Umwelt e.V. Hegelplatz 1 10117 Berlin Germany	Thermostats Owner of the declaration Hansgrohe Group Austraße 5 - 9 77761 Schiltach Germany
Declaration number EPD-HAN-20230023-ICC1-EN	Declared product / declared unit One (1) piece of an average thermostat incl. packaging
This declaration is based on the product category rules: Fittings and showers, 07.2014 (PCR checked and approved by the SVR)	Scope: This average EPD was determined on the basis of a weighted average of production volume from 2021 and relates to the plants in Offenburg and Schiltach, Germany, Shanghai, China and Alpharetta, USA. This average EPD is valid for the whole product group of chrome plated thermostats. The EPD was formed from >97% of the products involved in the sales quantity.
Issue date 24.02.2023	The owner of the declaration shall be liable for the underlying information and evidence; the IBU shall not be liable with respect to manufacturer information, life cycle assessment data and evidences. The EPD was created according to the specifications of <i>EN 15804+A2</i> . In the following, the standard will be simplified as <i>EN 15804</i> .
Valid to 23.02.2028	Verification The standard <i>EN 15804</i> serves as the core PCR Independent verification of the declaration and data according to <i>ISO 14025:2011</i> ☐ internally ☒ externally
 Dipl. Ing. Hans Peters (chairman of Institut Bauen und Umwelt e.V.)	 Dr. Naeem Adibi (Independent verifier)
 Dr. Alexander Röder (Managing Director Institut Bauen und Umwelt e.V.)	

2. Product

2.1 Product description/Product definition

Thermostats essentially comprise of a metal housing in most cases made of brass, a shut off valve with plastic materials and ceramic discs, a thermostatic cartridge made of plastic materials and several assembly parts of various materials. The surface is usually chrome-plated by means of various galvanic process stages.

For the use and application of the product the respective national provisions at the place of use apply, in Germany for example the building codes of the federal states and the corresponding national specifications.

The products comply with the applicable standards and regulations listed below.

Following standards depending on the operating mechanism may apply to thermostats to prove product safety:

- *EN 1111:2018*: Sanitary tapware – Thermostatic mixing valves (PN 10)

- *ISO 3822*: Acoustics – Laboratory tests on noise emission from appliances and equipment used in water supply installations

2.2 Application

Thermostats are plumbing fixtures that mix hot and cold water, shut off water, and regulate the amount of water. They are mechanically operated by handles and are used in showers and bathtubs.

2.3 Technical Data

Constructional data

Name	Value	Unit
Maximum load temperature permanent operation	65	°C
Maximum load temperature temporary operation	90	°C
Flow rate (indications for pressure range of 1-3 bar)	Dependi ng on the product	m ³ /h

	0,09 to 1,2	
Sound emissions	< 30	dB

Performance data of the product with respect to its characteristics in accordance with the relevant technical provision (no CE-marking).

2.4 Delivery status

The thermostats are delivered singularly packaged. The packaging is customized to the size of the product and supplies. Customers can order single products or multiple products with outer packaging. The products with the smallest and the largest volume have dimensions between 110x87x130 mm and 400x150x720 mm.

2.5 Base materials/Ancillary materials

The material composition (incl. packaging) of an average thermostat is as follows:

Name	Value	Unit
Brass	59.9	%
Zinc	11.8	%
Cardboard, Paper	16.0	%
Other Plastics	4.8	%
Acrylonitrile butadiene styrene	3.4	%
Other Materials	0.7	%
Stainless Steel	1.4	%
Steel	0.3	%
Aluminium	0.2	%
Polyoxymethylene	1.1	%

The parts which are made of brass contain between 0.2 and 1.4% lead.

This product contains substances listed in the candidate list (date: 17.12.2021) exceeding 0.1 percentage by mass: Lead (CAS number 7439-92-1) as a component of the brass alloy has been on the candidate list of the Reach Regulation (Regulation (EC) No. 1907/2006) since 27.06.2018.

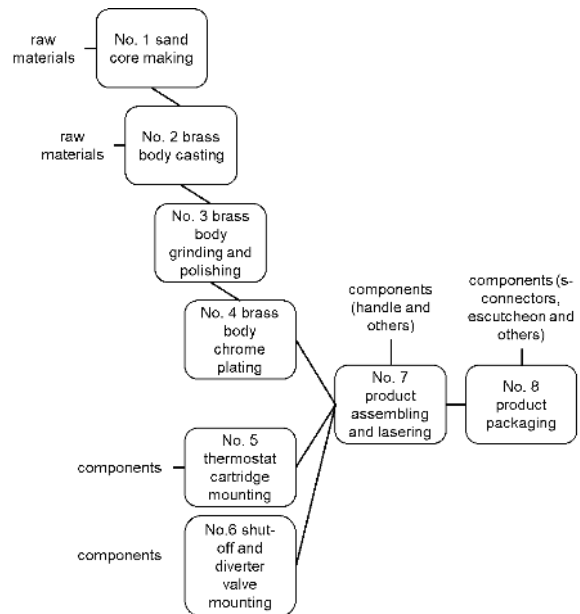
This product/article/at least one partial article contains other CMR substances in categories 1A or 1B which are not on the candidate list, exceeding 0.1 percentage by mass: **no**.

Biocide products were added to this construction product or it has been treated with biocide products (this then concerns a treated product as defined by the (EU) Ordinance on Biocide Products No. 528/2012): **no**.

2.6 Manufacture

Exposed

Thermostats:



No. 1: The sand core for the base body is made.

No. 2: The body of the faucet is cast from brass using the sand core.

No. 3: After casting, the brass body is grinded and polished.

No. 4: To protect the product and make it durable, the body is galvanized with chrome.

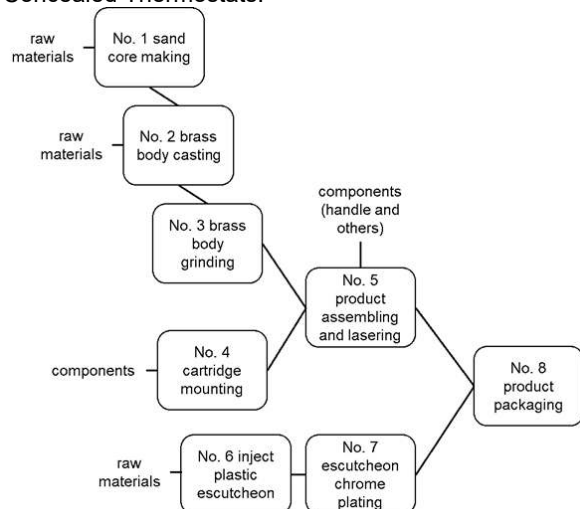
No. 5: Meanwhile, the individual parts of the cartridge are assembled.

No. 6: The shut-off or diverter valve is assembled.

No. 7: The product parts (chrome plated brass body, cartridge, chrome plated handle and others) are lasered and assembled.

No. 8: The preassembled product is packed together with the remaining components (like s-connectors and escutcheon).

Concealed Thermostats:



No. 1: The sand core for the base body is made.

No. 2: The body of the faucet is cast from brass using the sand core.

No. 3: After casting, the brass body is grinded.

No. 4: Meanwhile, the individual parts of the cartridge are assembled.

No. 5: The product parts (brass body, cartridge, chrome plated handle and others) are lasered and assembled.

No. 6: The plastic escutcheon is injected.

No. 7: The plastic escutcheon is galvanized with chrome.

No. 8: The components are packed together.

Any production waste generated is disposed accordingly. In individual cases, the production may differ slightly from the procedure (for example, if the brass body is purchased and not manufactured in-house).

2.7 Environment and health during manufacturing

Hansgrohe SE tries to keep the impact on people and the environment as low as possible when manufacturing its products.

Hazards at workplaces are regularly assessed and reduced to a minimum.

For example, in basic production, sawing or grinding work is mainly carried out by robots, and in electroplating, chemicals are dosed automatically via appropriate pump stations.

Emissions that are hazardous to health are extracted directly at the source and cleaned by filter systems. Workplace and emission limits are regularly monitored and are far below the prescribed limits.

To reduce environmental impact, water and production waste are recycled wherever possible.

In addition, all production sites are certified according to the *DIN EN*

ISO standards 14001 (environment), *50001* (energy), *45001* (occupational health and safety) and *9001* (quality). Continuous improvement of environmental and occupational safety performance is thus guaranteed.

2.8 Product processing/Installation

Installation of an exposed thermostat:

The protective caps are removed and transitions from the connections to the tiles are sealed with the fingers (tools: water, washing-up liquid).

The S-connectors are adjusted to installation length (tool: hand saw).

Next, the S-connectors are screwed in, sealed and aligned (tools: wrench, spirit level).

The escutcheons are screwed over the S-connectors. Then the fitting is screwed on (tool: wrench).

The handle is removed to adjust the temperature setting of the cartridge and to adjust the anti-scald protection (tools: standard hexagonal offset screwdriver and pliers).

The handle is then reattached (tool: standard hexagonal offset screwdriver).

Installation of a concealed thermostat:

The housing of the basic set is cut to length (tool: cutter knife). The protective cap and rinsing block are removed (tool: hexagonal offset screwdriver).

The basic set is then sealed again with a silicone joint (tools: silicone syringe, fingers, water, washing-up liquid). The function block is put on (tool: hexagonal offset screwdriver). Then the plastic screws for the rosette holder are cut to length and screwed on (tools: handsaw and screwdriver).

Optional: the joints under the visible escutcheon can be sealed with silicone (tools: silicone syringe, fingers, water, washing-up liquid). The visible escutcheon is applied to the functions (diverter, mixer, etc.). The visible escutcheon is pressed on (tool: hexagonal offset screwdriver).

The temperature of the cartridge must be set and the anti-scald protection had to be adjusted (tools: standard hexagonal offset screwdriver and pliers). The handle is then attached (tool: standard hexagonal offset screwdriver).

2.9 Packaging

For product protection the thermostats are individually packed in a cardboard box, which consists of approximately 80% recycled material. The cardboard is always printed with lead-free ink and in some cases additionally coated with clear topcoat. The inlay of the packaging consists of folded cardboard, fiber form or plastic bags, depending on the product.

The packaging can be fully recycled.

All packaged products fit on a reusable euro pallet.

2.10 Condition of use

To protect the thermostats and make them durable, the product is usually chrome-plated. Nevertheless, there are no unhealthy contaminants in the water. To ensure the longevity of the product, it should be used and cleaned regularly.

2.11 Environment and health during use

Our products do not emission any contaminants or substances that are harmful to the environment or health during the use phase.

2.12 Reference service life

The quality and durability of our thermostats is designed for a product life of about 20 years. Which on average is approximately the duration of use by the consumers.

With few exceptions, all products have a five-year warranty. Furthermore, an after-sale service warranty of 15 years is provided.

2.13 Extraordinary effects

Fire

The products are not classified as building materials (building products) and are not subject to *DIN 4102* and *EN 13501-1*.

Fire protection

Name	Value
Building material class	-
Burning droplets	-
Smoke gas development	-

Water

If a room in which the products offered by Hansgrohe are installed is flooded with water, the products are not affected in their function.

There will be no environmental impact.

Mechanical destruction

If the surface of the coating is destroyed by a mechanical stress, there is a possibility of corrosion. In the event of mechanical damage, the products may need to be replaced due to possible sharp cut edges.

2.14 Re-use phase

The thermostats are not taken back by the manufacturer for the purpose of reuse. Users can disassemble the products repeatedly within the reference utilization period and reuse it elsewhere.

2.15 Disposal

The waste code of the product is AVV 20 03 01. Disassembly of the products consists of the same steps as assembly, in reverse order. All metal components can be recycled (as scrap). All plastic components have a high calorific value and can be sent for thermal recycling.

In countries where no thermal recycling or substance recycling is established, disposal takes place via the waste incineration plant.

2.16 Further information

Additional information about our products can be found at <https://www.hansgrohe.com>.

3. LCA: Calculation rules

3.1 Declared Unit

The results of this EPD are valid for the following functional unit:
Provide sanitary function for one (1) average thermostat unit used in accordance with the manufacturer's recommendations for a 20-year life, following the manufacturer's operating instructions. An average conditioned thermostat is considered the baseline flow.

Weighted averaging based on production tonnages in 2021 is chosen as basis for creating the environmental profile. 178 different thermostats were considered.

Functional unit

Name	Value	Unit
Declared unit	1	pce.
Functional unit	1	pce.
Functional unit with packaging	2.39	kg
Packaging	0.41	kg
Weight range of the products examined	0.35 - 8.23	kg

3.2 System boundary

This representative EPD follows the EPD type "cradle to gate - with options". The following life cycle modules are declared:

Modules A1-A3:

The product stage begins with considering the production of the necessary raw materials and energies, including all corresponding upstream chains and the actual procurement transports. Furthermore, the entire manufacturing phase was mapped, including the treatment of production waste until the end-of-waste status (EoW) was reached. Green electricity from hydropower is used for the manufacturing processes in Germany. US electricity mix is used for the US production site. Chinese electricity mix is used for the Chinese production site, although electricity from photovoltaic is partly used there.

Module A4:

All distribution transports to the customers were considered.

Module A5:

This module covers the installation process with the corresponding packaging waste generated that needs to be disposed.

Modules B1 & B3-B7:

These modules were considered, but evaluated as not relevant for the products and considered as zero.

Module B2:

Maintenance expenses are declared in this module and consist of weekly cleaning expenses for this product.

Modules C1-C4:

The modules include the environmental impacts for dismantling of the products and the treatment of the

waste fractions until the end-of-waste status (EoW) is reached, including the associated transports at the end of the product life cycle.

Module D:

Identification of the benefits and costs of the product outside the system boundary. For waste, paper and plastics, these consist of energy credits from thermal utilization (A3, A5 and C3) in the form of the average European electricity mix or thermal energy from natural gas. Recycling of paper, plastic and metal scrap results in credits of the respective raw materials for the primary material portion of the input. The loads of the waste incineration and recycling processes are assigned to the respective modules (A3, A5 and C3) and not to module D.

3.3 Estimates and assumptions

Energy and water consumption, material amount for coating as well as waste during production could only be determined on concrete, existing products and not on the average product. The highest value of all inputs and outputs for energy, waste and coating of the top seller, the lightest and the heaviest product was used for the calculation of energy, water, waste and coating. For the incineration with energy recovery (thermal and electric) of waste, an r_1 value of > 0.6 is assumed. The net efficiency for the average waste incinerated is between 38 % and 44 %, depending on the type of waste respectively the disposal data set.

3.4 Cut-off criteria

The effect associated with the neglected mass shares is less than 5% of the effect categories per module. The minimum limit of 1% total mass and the use of renewable and nonrenewable primary energy is not exceeded.

3.5 Background data

The LCA software *GaBi* 10.6 was used to model the life cycle. The entire manufacturing process, as well as energy consumption, were modelled on the basis of manufacturer specific data. However, generic background datasets were used for the upstream and downstream processes. The majority of the background datasets used were taken from the current version (2021.2) of the *GaBi* database. *Ecoinvent* Version 3.6 (2019) datasets were only used when suitable *GaBi* datasets were not available.

3.6 Data quality

The background datasets used for accounting purposes mainly originate from the respective updated *GaBi* databases at the time of calculation. The data for the examined products was captured on the basis of evaluations of internal production and environmental data, the collection of LCA relevant data within the supply chain, as well as the evaluation of relevant data for the energy supply. The collected

data were checked for plausibility and consistency. Good representativity can be assumed.

For the assessment of the variability of the results, all products were balanced in addition to the average product. See at chapter 6 for explanation of the variability.

3.7 Period under review

Life cycle assessment data were collected in 2021.

3.8 Allocation

For the production process nearly all raw materials, precursors and supplies could be assigned to the declared product. Energy, water, galvanization process and production waste were assigned to the highest value of either the heaviest, lightest or most sold product of the product group. No byproducts are produced and no allocation is required. Some of the brass losses from brass processing in module A3 are directly reused by Hansgrohe and are modelled as a closed loop. Another part of the brass losses (brass particles and dusts) is disposed of as waste (without debits and credits).

Credits for plastics, paper and cardboard recycled in A5 and metallurgical waste in C3 are credited in module D.

Credits for the energy recovery of incinerated production waste in A1-3, paper, cardboard and

plastics in A5 and plastics and other materials in C3 are credited in module D.

The loads for waste water treatment and waste disposal of core sand, waste oil and hazardous waste from the manufacturing phase are allocated to module A3.

Packaging:

For paper and cardboard, recycling (91 %) and energy recovery (9 %) are considered on a pro rata basis. For plastic, a proportionate recycling (52 %), energy recovery (48 %) considered, based on *Eurostat*.

Deconstructed product at the end of life:

Since the product is predominantly made of metal, it is assumed that most of its metallic components are recycled. 95 % of the non-metallic components are incinerated with energy recovery and 5 % are disposed in landfill. For the metal components, it is assumed that 90 % are sent for material recycling, 5 % for incineration with energy recovery (C3) and 5 % are disposed in landfill (C4).

3.9 Comparability

Basically, a comparison or an evaluation of EPD data is only possible if all the data sets to be compared were created according to *EN 15804* and the building context, respectively the product-specific characteristics of performance, are taken into account.

The background database used is GaBi 10.6 in the database version 2021.2

4. LCA: Scenarios and additional technical information

Characteristic product properties

Information on biogenic carbon

Information on describing the biogenic Carbon Content at factory gate

The biogenic carbon content was calculated based on the factors from the *Thünen Institute*.

Name	Value	Unit
Biogenic carbon content in accompanying packaging	0.15	kg C

The following technical information is a basis for the declared modules

Transport to the building site (A4)

Name	Value	Unit
Transport distance (Truck)	715	km
Capacity utilisation (including empty runs) (Truck)	55	%
Transport distance (Container Ship)	2312	km
Capacity utilisation (Container Ship)	80	%

Installation into the building (A5)

For the installation are required screws and teflon tape. The packaging is disposed either by recycling or incineration.

Name	Value	Unit
Packaging waste (Paper, cardboard and plastic)	0.412	kg
Silicone	0.02	kg
Teflon tape	0.1	m

Maintenance (B2)

For module B2, it is assumed that a weekly cleaning of the product takes place, with 0.5 liter of water containing 1.5% soap.

Name	Value	Unit
Maintenance cycle (cleaning)	1040	Number/R SL
Water consumption/Cycle weekly (cleaning)	0.5	Liter/cycle
Soap concentration (cleaning)	1.5	%
Water consumption (cleaning)	0.52	m ³
Auxiliary Soap/Tensides (cleaning)	7.8	kg

Service life

Hansgrohe SE declares a Service Life of 20 years as an empirical value for the thermostats when used in accordance with the care instructions. This value is based on their technical service centre's statistics on service life in the market and complaints.

Name	Value	Unit
Life Span according to the manufacturer	20	a

End of life (C1-C4)

Name	Value	Unit
Collected separately	1.981	kg
Reuse	-	kg
Recycling	1.591	kg
Energy recovery	0.291	kg
Landfilling	0.099	kg

Reuse, recovery and/or recycling potentials (D), relevant scenario information

The energy generated from energy recovery as well as

recycled materials are assigned to module D as possible potentials or avoided loads in subsequent systems. Credits are only given for the primary portion of the inputs.

5. LCA: Results

The following table shows the result of the LCA for 1 piece of an average thermostat. The results in the B-module are based on a lifetime of 20 years.

DESCRIPTION OF THE SYSTEM BOUNDARY (X = INCLUDED IN LCA; ND = MODULE OR INDICATOR NOT DECLARED; MNR = MODULE NOT RELEVANT)

DECLASSIFIED, MNR - MODEL NOT RELEVANT																
PRODUCT STAGE			CONSTRUCTION PROCESS STAGE		USE STAGE							END OF LIFE STAGE				BENEFITS AND LOADS BEYOND THE SYSTEM BOUNDARIES
Raw material supply	Transport	Manufacturing	Transport from the gate to the site	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X

RESULTS OF THE LCA - ENVIRONMENTAL IMPACT according to EN 15804+A2: 1 piece average thermostat incl. packaging

Core Indicator	Unit	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP-total	[kg CO ₂ -Eq.]	5.09E+0	1.92E-1	7.41E-1	0.00E+0	2.56E+1	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	3.38E-2	4.51E-1	5.05E-3	-3.10E+0
GWP-fossil	[kg CO ₂ -Eq.]	5.62E+0	1.91E-1	2.00E-1	0.00E+0	1.96E+1	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	3.35E-2	4.51E-1	5.05E-3	-2.57E+0
GWP-biogenic	[kg CO ₂ -Eq.]	-5.41E-1	0.00E+0	5.41E-1	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	-5.26E-1
GWP-luluc	[kg CO ₂ -Eq.]	1.35E-2	1.19E-3	2.75E-4	0.00E+0	6.02E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	2.75E-4	9.20E-5	4.94E-6	-6.79E-3
ODP	[kg CFC11-Eq.]	1.38E-8	3.35E-17	1.31E-15	0.00E+0	1.09E-6	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	6.63E-10	1.12E-10	1.19E-17	-1.72E-8
AP	[mol H ⁺ -Eq.]	5.89E-2	1.95E-3	5.17E-4	0.00E+0	6.64E-2	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	5.61E-5	2.63E-4	1.60E-5	-2.91E-2
EP-freshwater	[kg P-Eq.]	5.18E-5	4.42E-7	3.23E-7	0.00E+0	5.81E-4	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	9.98E-8	1.51E-7	1.36E-7	-1.79E-5
EP-marine	[kg N-Eq.]	7.22E-3	5.47E-4	1.20E-4	0.00E+0	1.51E-2	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	2.21E-5	1.13E-4	4.00E-6	-3.15E-3
EP-terrestrial	[mol N-Eq.]	7.67E-2	6.04E-3	1.32E-3	0.00E+0	1.81E-1	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	2.53E-4	1.30E-3	4.32E-5	-3.34E-2
POCP	[kg NMVOC-Eq.]	2.12E-2	1.48E-3	4.04E-4	0.00E+0	6.04E-2	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	5.01E-5	2.91E-4	1.26E-5	-9.58E-3
ADPE	[kg Sb-Eq.]	2.83E-3	1.43E-8	2.81E-6	0.00E+0	2.11E-5	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	2.98E-9	1.45E-8	3.47E-10	-2.00E-3
ADPF	[MJ]	8.05E+1	2.50E+0	2.60E+0	0.00E+0	4.52E+2	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	4.48E-1	5.82E-1	7.31E-2	-3.17E+1
WDP	[m ³ world-Eq deprived]	7.04E+0	1.42E-3	5.66E-2	0.00E+0	6.93E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	3.12E-4	5.00E-2	-5.63E-5	-5.15E+0

Caption: GWP = Global warming potential; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential of land and water; EP = Eutrophication potential; POCP = Formation potential of tropospheric ozone photochemical oxidants; ADPE = Abiotic depletion potential for non-fossil resources; ADPF = Abiotic depletion potential for fossil resources; WDP = Water (user) deprivation potential

RESULTS OF THE LCA - INDICATORS TO DESCRIBE RESOURCE USE according to EN 15804+A2: 1 piece average thermostat incl. packaging

Indicator	Unit	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
PERE	[MJ]	1.57E+1	1.13E-1	7.69E+0	0.00E+0	9.36E+1	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	2.58E-2	2.91E-1	5.29E-3	-1.18E+1
PERM	[MJ]	6.56E+0	0.00E+0	6.56E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
PERT	[MJ]	2.23E+1	1.13E-1	1.13E+0	0.00E+0	9.36E+1	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	2.58E-2	2.91E-1	5.29E-3	-1.18E+1
PENRE	[MJ]	7.30E+1	2.51E+0	3.64E+0	0.00E+0	4.52E+2	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	4.49E-1	6.84E+0	7.31E-2	-3.17E+1
PENRM	[MJ]	7.62E+0	0.00E+0	1.03E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	6.26E+0	0.00E+0	0.00E+0
PENRT	[MJ]	8.06E+1	2.51E+0	2.61E+0	0.00E+0	4.52E+2	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	4.49E-1	5.82E-1	7.31E-2	-3.17E+1
SM	[kg]	1.33E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	8.93E-1
RSF	[MJ]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
NRSF	[MJ]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
FW	[m ³]	1.66E-1	1.31E-4	1.88E-3	0.00E+0	1.62E-1	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	2.95E-5	1.29E-3	8.30E-7	-1.17E-1

Caption: PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water

RESULTS OF THE LCA – WASTE CATEGORIES AND OUTPUT FLOWS according to EN 15804+A2: 1 piece average thermostat incl. packaging

Indicator	Unit	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
HWD	[kg]	2.23E-6	1.07E-10	2.34E-9	0.00E+0	8.50E-3	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	2.37E-11	1.77E-10	1.30E-11	-1.07E-5
NHWD	[kg]	9.75E-1	3.61E-4	3.51E-2	0.00E+0	6.58E-1	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	7.05E-5	2.65E-2	9.91E-2	-5.87E-1
RWD	[kg]	3.09E-3	4.15E-6	1.25E-4	0.00E+0	4.13E-3	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	8.15E-7	3.97E-5	8.35E-7	-1.78E-3
CRU	[kg]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
MFR	[kg]	0.00E+0	0.00E+0	3.63E-1	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	1.59E+0	0.00E+0	0.00E+0
MER	[kg]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
EEE	[MJ]	5.07E-2	0.00E+0	1.51E-1	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	1.46E-2	1.46E-4	0.00E+0
EET	[MJ]	1.09E-1	0.00E+0	2.72E-1	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	2.73E-2	0.00E+0	0.00E+0
Caption	HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy															

RESULTS OF THE LCA – additional impact categories according to EN 15804+A2-optional: 1 piece average thermostat incl. packaging

Indicator	Unit	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
PM	[Disease Incidence]	5.53E-7	3.07E-8	5.47E-9	0.00E+0	3.31E-6	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	3.51E-10	1.47E-9	1.71E-10	-2.82E-7
IRP	[kBq U235-Eq.]	1.74E+0	6.05E-4	1.99E-2	0.00E+0	2.14E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	1.19E-4	3.80E-3	1.20E-4	-1.37E+0
ETP-fw	[CTUe]	2.63E+2	1.84E+0	9.52E-1	0.00E+0	2.00E+2	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	3.32E-1	3.78E-1	2.83E-2	-2.57E+1
HTP-c	[CTUh]	3.41E-8	3.66E-11	7.37E-10	0.00E+0	2.21E-8	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	6.72E-12	1.09E-11	2.59E-12	-6.06E-9
HTP-nc	[CTUh]	4.10E-7	1.90E-9	8.47E-8	0.00E+0	7.49E-7	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	3.57E-10	7.28E-10	2.54E-10	-1.86E-7
SQP	[-]	3.93E+1	6.67E-1	4.70E+0	0.00E+0	3.18E+2	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	1.54E-1	2.38E-1	5.35E-3	-3.60E+1
Caption	PM = Potential incidence of disease due to PM emissions; IR = Potential Human exposure efficiency relative to U235; ETP-fw = Potential comparative Toxic Unit for ecosystems; HTP-c = Potential comparative Toxic Unit for humans (cancerogenic); HTP-nc = Potential comparative Toxic Unit for humans (not cancerogenic); SQP = Potential soil quality index															

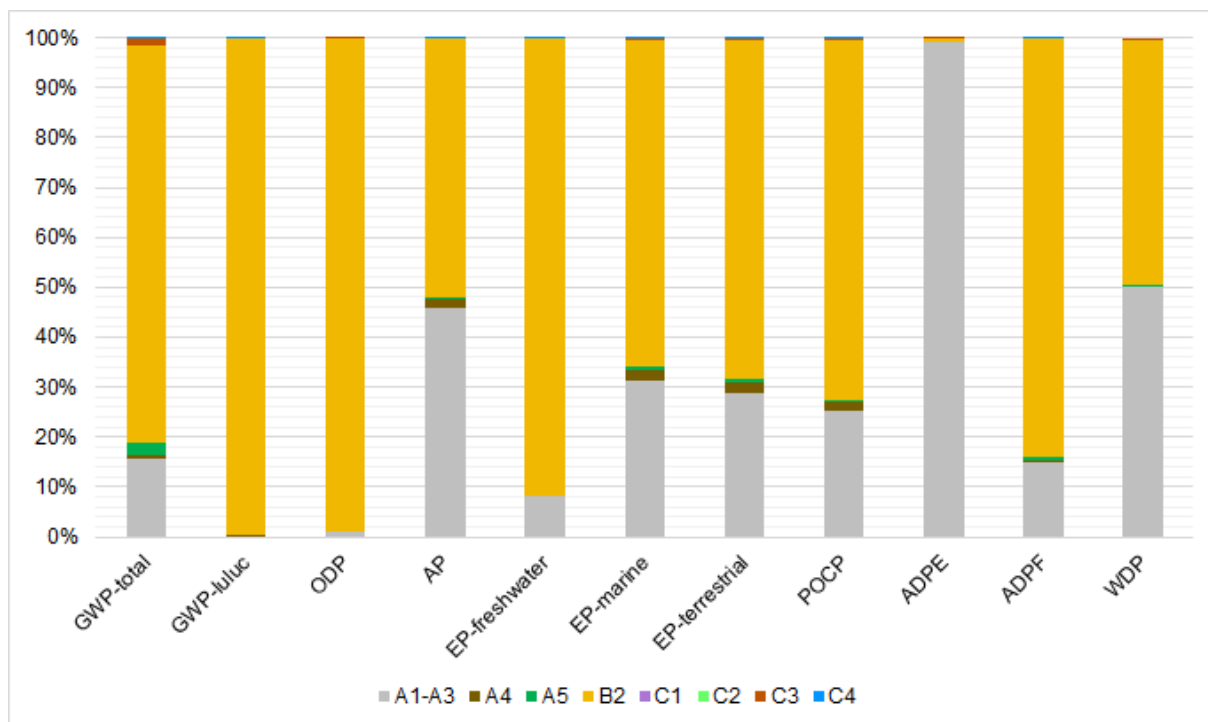
Disclaimer 1 – for the indicator “Potential Human exposure efficiency relative to U235”.

This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

Disclaimer 2 – for the indicators “abiotic depletion potential for non-fossil resources”, “abiotic depletion potential for fossil resources”, “water (user) deprivation potential, deprivation-weighted water consumption”, “potential comparative toxic unit for ecosystems”, “potential comparative toxic unit for humans – cancerogenic”, “Potential comparative toxic unit for humans - not cancerogenic”, “potential soil quality index”.

The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator.

6. LCA: Interpretation



The dominance analysis shows that module B2 in particular is the dominant life cycle stage, due to the demand of soap and water for cleaning. The module A1-A3 has the second most input regarding GWPtotal (5.09 kg CO₂-eq.). This is mainly caused by the provision of brass for the production of the thermostats (2.52 kg CO₂-eq.)

ADPE differs from the other indicators. The provision of brass in A1-A3 has the largest contribution. The end-of-life stage has no significant influence on the environmental indicators.

The environmental burdens from the transport (module A4) have a low but noticeable impact on AP, EPmarine, EPterrestrial and POCP.

The possible potentials of avoided loads of subsequent systems (module D) lie outside the considered system boundaries and relate exclusively to credits from recycling and thermal recycling by means of incineration with energy recovery of the different materials.

831,335 thermostats of 178 different product types were produced. For the assessment of the variability of

the results, all products were balanced and compared to the average product weighted by production volume. The different types of products all have the same function and differ mainly in terms of design, which has an influence on construction and materials used. The basic structure of the product types is always similar. Material type and quantity proportions do not differ much, as also shown in the average material composition table.

The deviation of the GWP fossil in modules A1-C4 has a maximum of 86% and a minimum of -19%. 44% of the thermostats produced are above the average GWP fossil value. Whereas 56% reflect the average or are lower than the average. However, 87% of the ones which are above the average just deviate between +1 and +10 %.

The deviations in the life cycle results are largely due to the product weight (between 0.3 and 8.2 kg) and/or the proportion of plastic, as these vary by product type (between 2 and 35%). The products with a higher plastic content cause a higher GWP impact in the end of life because they are incinerated instead of recycled.

7. Requisite evidence

The drinking water regulation determines the quality of drinking water at the point of withdrawal. This result in requirements for used materials in drinking water installations in general and therefore in sanitary fittings in particular.

All materials used by Hansgrohe SE, which are in contact with drinking water, fulfill the drinking water regulation.

Regulations for metals (Europe-wide):

- Acceptance of metallic materials used for products in contact with drinking water: 4MS Common Approach
 - Part A – Procedure for the acceptance
 - Part B – 4MS Common Composition List
- Metal recommendation of the federal environment agency: metal materials suitable for drinking water hygiene

Regulations for other materials (Germany):

- KTW: Assessment basis for plastics and other organic materials in contact with drinking water
- Elastomer guideline: Guideline for the hygienic assessment of elastomers in contact with drinking water
- Thermoplastic elastomers: Recommendation for the hygienic assessment of products made of thermoplastic elastomers in contact with drinking water (TPE transition recommendation)
- Ceramics: draft assessment basis for enamels and ceramic materials: assessment basis for enamels and ceramic materials in

contact with drinking water (enamel/ceramic assessment basis)

- Lubricants: Guideline for the hygienic assessment of lubricants in contact with drinking water (sanitary lubricants), (Lubricant Guideline)

Regulation for other materials (France):

- ACS: Attestation de Conformité Sanitaire (plastics, elastomers, metals)

Regulation for other materials (UK):

- BS 69 20: Suitability of non-metallic products for use in contact with water intended for human consumption with regard to their effect on the quality of water (plastics, elastomers)

Products of the Hansgrohe SE are therefore uncritical to use with any drinking water.

8. References

Standards

EN 1111

EN 1111:2018: Sanitary tapware – Thermostatic mixing valves (PN 10)

ISO 3822

ISO 3822: Acoustics – Laboratory tests on noise emission from appliances and equipment used in water supply installations

DIN 4102-1

DIN 4102-1: Fire behaviour of building materials and building components - Part 1: Building materials; concepts, requirements and tests. 1998-05

DIN EN ISO 9001

DIN EN ISO 9001:2015: Quality management systems - Requirements (ISO 9001:2015)

DIN EN 13501-1

DIN EN 13501-1:2019-05: Fire classification of construction products and building elements - Part 1: Classification using data from reaction to fire tests; German version EN 13501-1:2018

DIN EN ISO 14001

DIN EN ISO 14001:2015, Environmental management systems — Requirements with guidance for use, 2015-09

DIN EN ISO 14025

DIN EN ISO 14025: Environmental labels and declarations - Type III environmental declarations - Principles and procedures, 2011-10

EN 15804

DIN EN 15804:2012+A2:2019+AC:2021: Sustainability of construction works - Environmental product declarations - Core rules for the product category of construction products

DIN EN ISO 45001

DIN EN ISO 45001:2018: Occupational health and safety management systems — Requirements with guidance for use. 2018-03

DIN EN ISO 50001

DIN EN ISO 50001:2018: Energy management systems — Requirements with guidance for use. 2018-08

Further References

AVV

Draft General administrative provision relating to the Order on the European list of wastes (Waste List Order – German designation: AVV) of 10 December 2001.

ECHA

European Chemicals Agency (ECHA) Candidate List of Substances of Very High Concern (SVHC) for Authorisation <https://echa.europa.eu/de/candidate-listtable>

Ecoinvent

ecoinvent 3.6 Database on Life Cycle Inventories (Life Cycle Inventory data), ecoinvent Association, Zürich, 2020

EU Ordinance on biocide Products No. 528/2012

European Parliament, 2012. Regulation (EU) no 528/2012 of the European parliament and of the council of 22 May 2012 concerning the making available on the market and use of biocidal products

Eurostat

Eurostat, last update 26/10/2021 on <https://ec.europa.eu/eurostat/databrowser/view/ten00063/default/table?lang=en>

GaBi

GaBi 10.6, GaBi Software System and Database for Life Cycle Engineering version 2021.2, Sphera Solutions GmbH, Leinfelden-Echterdingen, 1992-2021

IBU 2021

General Instructions for the EPD programme of Institut Bauen und Umwelt e.V. Version 2.0, Berlin: Institut Bauen und Umwelt e.V., 2021, www.ibu-epd.com

PCR Part A

Institut Bauen und Umwelt e.V. (IBU), Product Category Rules for Building-Related Products and Services. Part A: Calculation rules for the life cycle assessment and requirements on the project report. Version 2.1, Berlin, 11/2021

PCR Part B

Institut Bauen und Umwelt e.V. (IBU), Requirements on the EPD for fittings and showers. Version 1.1, Berlin, 03/2022

Thünen Institute

Diestel, Sylvia / Weimar, Holger: Der Kohlenstoffgehalt in Holz- und Papierprodukten - Herleitung und Umrechnungsfaktoren. Thünen Working Paper 38. Johann Heinrich von Thünen-Institut. Hamburg, 2014

**Publisher**

Institut Bauen und Umwelt e.V.
Hegelplatz 1
10117 Berlin
Germany

Tel +49 (0)30 3087748- 0
Fax +49 (0)30 3087748- 29
Mail info@ibu-epd.com
Web www.ibu-epd.com

**Programme holder**

Institut Bauen und Umwelt e.V.
Hegelplatz 1
10117 Berlin
Germany

Tel +49 (0)30 - 3087748- 0
Fax +49 (0)30 - 3087748 - 29
Mail info@ibu-epd.com
Web www.ibu-epd.com

brands & values[®]
sustainability consultants

**Author of the Life Cycle
Assessment**

brands & values GmbH
Altenwall 14
28195 Bremen
Germany

Tel +49 421 70 90 84 33
Fax +49 421 70 90 84 35
Mail info@brandsandvalues.com
Web www.brandsandvalues.com

AXOR

hansgrohe

Owner of the Declaration

Hansgrohe Group
Auestr. 5-9
77761 Schiltach
Germany

Tel +49 7836 51-0
Fax +49 7836 51-1300
Mail info@hansgrohe-group.com
Web <http://www.hansgrohe-group.com>

Annex TRACI

For Thermostats

to the

ENVIRONMENTAL PRODUCT DECLARATION

as per /ISO 14025/ and /EN 15804/

Owner of the Declaration	Hansgrohe Group
Declaration number	EPD-HAN-20230023-ICC1-EN
Issue date	24.02.2023
Valid to	23.02.2028

www.ibu-epd.com / <https://epd-online.com>



1. LCA with TRACI

In this Annex, the environmental effects are determined using the characterization factors according to TRACI 2.1.

The following tables show the results of the indicators of the impact assessment, the use of resources in relation to one (1) piece of an average thermostat incl. packaging with the grammage of 2.393 kg/piece. The results in the B-module are based on a lifetime of 20 years.

DESCRIPTION OF THE SYSTEM BOUNDARY (X = INCLUDED IN LCA; MND = MODULE NOT DECLARED)

PRODUCT STAGE			CONSTRUCTION PROCESS STAGE		USE STAGE							END OF LIFE STAGE				BENEFITS AND LOADS BEYOND THE SYSTEM BOUNDARIES
Raw material supply	Transport	Manufacturing	Transport from the gate to the site	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	X	X	X	MNR	MNR	MNR	X	X	X	X	X	X	X

RESULTS OF THE LCA - RESOURCE USE: Thermostat													
Parameter	Unit	A1-A3	A4	A5	B1	B2	B6	B7	C1	C2	C3	C4	D
Eutrophication	[kg N eq.]	2.06E-03	7.40E-05	2.99E-05	0.00E+00	1.59E-02	0.00E+00	0.00E+00	0.00E+00	5.12E-06	2.14E-05	1.45E-06	-9.64E-04
Global Warming Potential, air, excl. biogenic CO2	[kg CO ₂ eq.]	5.52E+00	1.89E-01	1.97E-01	0.00E+00	1.78E+01	0.00E+00	0.00E+00	0.00E+00	3.30E-02	4.50E-01	5.05E-03	-2.53E+00
Global Warming Potential, air, incl. biogenic CO2	[kg CO ₂ eq.]	4.98E+00	1.88E-01	7.37E-01	0.00E+00	1.78E+01	0.00E+00	0.00E+00	0.00E+00	3.30E-02	4.50E-01	5.05E-03	-3.06E+00
Ozone Depletion, air	[kg CFC 11 eq.]	2.75E-08	4.46E-17	1.74E-15	0.00E+00	1.45E-06	0.00E+00	0.00E+00	0.00E+00	8.85E-18	1.59E-10	1.59E-17	-2.84E-08
Resources, Fossil Fuels	[MJ surplus energy]	8.11E+00	3.58E-01	2.37E-01	0.00E+00	6.07E+01	0.00E+00	0.00E+00	0.00E+00	6.40E-02	3.19E-02	9.40E-03	-2.58E+00
Smog Air	[kg O ₃ eq.]	4.25E-01	3.33E-02	7.43E-03	0.00E+00	8.03E-01	0.00E+00	0.00E+00	0.00E+00	1.01E-03	6.96E-03	2.50E-04	-1.91E-01
Acidification	[kg SO ₂ eq.]	4.88E-02	1.68E-03	4.51E-04	0.00E+00	5.64E-02	0.00E+00	0.00E+00	0.00E+00	4.99E-05	3.55E-04	1.39E-05	-2.40E-02
Ecotoxicity	[CTUe]	1.04E+01	1.61E-02	2.21E-02	0.00E+00	3.99E+00	0.00E+00	0.00E+00	0.00E+00	3.07E-03	1.81E-03	2.48E-04	-7.55E+00
Human Health Particulate Air	[kg PM _{2.5} eq.]	3.39E-03	1.48E-04	3.10E-05	0.00E+00	1.47E-02	0.00E+00	0.00E+00	0.00E+00	1.53E-06	7.72E-06	1.02E-06	-1.81E-03
Human toxicity, cancer	[CTUh]	4.27E-08	1.07E-10	4.68E-09	0.00E+00	7.34E-08	0.00E+00	0.00E+00	0.00E+00	1.98E-11	3.07E-11	1.39E-11	-1.35E-08
Human toxicity, non-canc.	[CTUh]	4.59E-06	1.46E-08	5.54E-07	0.00E+00	3.26E-06	0.00E+00	0.00E+00	0.00E+00	2.94E-09	3.91E-09	1.69E-09	-2.52E-06